

COURSE TITLE : **CHEMICAL PROCESS PRINCIPLES**
COURSE CODE : **3071**
COURSE CATEGORY : **B**
PERIODS/ WEEK : **4**
PERIODS/ SEMESTER : **60**
CREDIT : **4**

MODULE	TOPICS	PERIODS
1	Gas laws and their applications	15
2	Material Balances involving without chemical reactions	15
3	Material balances involving with Chemical reactions.	15
4	Fundamentals of Thermodynamics & Energy balance equations.	15
TOTAL		60

COURSE OUTCOMES

SL.NO	SUB	STUDENT WILL BE ABLE TO
1	1	Understands gas laws in chemical processes
2	2	Apply material balance in processes without chemical reactions
3	3	Apply material balance in processes with chemical reactions
4	4	Apply the fundamental principles of thermo dynamics

SPECIFIC OUTCOMES

MODULE – I

1.1.0 Apply gas laws in Chemical processes

- 1.1.1 State Charle's ,Boyle's, Dalton's and Amagat's law
- 1.1.2 Solve the problem based on Charle's and Boyle's law
- 1.1.3 Compute Ideal gas equation
- 1.1.4 Identify the universal gas constant in various units
- 1.1.5 Explain ideal gas law and deviations from ideal gas law
- 1.1.6 Solve problems in gas mixtures applying Dalton's law and Amagat's law
- 1.1.7 Derive the relation volume % = mole % = Partial pressure %
- 1.1.8 Solve problems using above relations
- 1.1.9 Calculate the average molecular weight of gas mixture
- 1.1.10 Calculate densities and specific gravity of ideal gas mixture
- 1.1.11 Solve problems with volume change and composition changes
- 1.1.12 Solve problems using wet, dry basis composition

MODULE- II

2.1.0 Apply Material Balances in processes without chemical reactions

- 2.1.1 State law of Conservation of mass

- 2.1.2 List the unit operations in Chemical industries
- 2.1.3 Deduce the overall and component balances of various unit operations with block diagrams of the following
 - 1) Evaporation,
 - 2) Distillation
 - 3) Crystallization
 - 4) Absorption
 - 5) Leaching,
 - 6) Extraction,
 - 7) Drying
 - 8) Mixing/blending
- 2.1.4 Solve material balance problems of above operations
- 2.1.5 State key component
- 2.1.6 Solve material balance equations using key component

2.2.0 Analyse Bypass, Recycle and Purge

- 2.2.1 State bypass operation
- 2.2.2 Draw the block diagram of by pass
- 2.2.3 State Recycle operations
- 2.2.4 Draw the block diagram of Recycle operation
- 2.2.5 State purge operation
- 2.2.6 Draw the block diagram of purge operation
- 2.2.7 Solve the problems based on above operations
- 2.2.8 List the advantages of Recycle operations

MODULE- III

3.1.0 Know material balance involving chemical reactions

- 3.1.1 Define the term:
 - 1) Stoichiometric ratio
 - 2) Stoichiometric Coefficient
 - 3) Stoichiometric proportion
 - 4) Limiting reactant
 - 5) Excess reactant
- 3.1.2 State about conversion
- 3.1.3 State about yield and selectivity

3.2.0 Apply material balance involving chemical reactions

- 3.2.1 Solve the problem based on stoichiometric proportions of reactants and products
- 3.2.2 Solve the percentage conversion and percentage yield
- 3.2.3 Solve material balance problems involving incomplete, complete reactions.
- 3.2.4 Solve material balance problems in combustion of fuels
- 3.2.5 Estimate the percentage of excess air
- 3.2.6 Estimate the ratio of air to fuel, flue gases to fuel

MODULE- IV

4.1.0 Apply the fundamental principles of Thermodynamics

- 4.1.1 Outline development of thermodynamics as a science
- 4.1.2 Define a system.
- 4.1.3 Classify the system

- 4.1.4 Explain the terms system and surroundings
- 4.1.5 Explain the relation between pressure, temperature, work, energy etc
- 4.1.6 Explain the laws of thermodynamics
- 4.1.7 Explain the terms enthalpy, internal energy, entropy etc.
- 4.2.0 Apply energy balances equations**
 - 4.2.1 Define law of conservation of energy
 - 4.2.2 state first law of thermo dynamics
 - 4.2.3 state second law of thermodynamics
 - 4.2.4 Define heat capacity and mean heat capacity
 - 4.2.5 Solve problems in enthalpy and heat capacity
 - 4.2.6 State Hess's law of heat of summation
 - 4.2.7 Define heat of reaction, heat of formation heat of combustion, heat of solution
 - 4.2.9 Solve problems by heat balance equation for simple process.

COURSE CONTENT

MODULE-I GAS LAWS AND THEIR APPLICATIONS

Gas laws-Ideal gas law-Derive ideal gas equation-Identify the universal gas constant in various units-ideal gas law and deviations from ideal gas law- Solve problems in gas mixtures applying Dalton's law and Amagat's law- Derive the relation volume % = mole % = Partial pressure %- average molecular weight of gas mixture-Solve the density and specific gravity of the gas mixture- Solve problems with volume change and composition changes- Solve problems using wet, dry basis composition

MODULE-II MATERIAL BALANCES-NOT INVOLVING CHEMICAL REACTIONS

Law of Conservation of mass- unit operations in Chemical industries- over all and component balances of various unit operations with block diagrams of the following-Evaporation-Distillation- Crystallization – Absorption- Leaching - Extraction- Drying- Mixing/blending-key component-by pass- recycle-purge-problems involving by pass and recycle

MODULE-III MATERIAL BALANCES INVOLVING CHEMICAL REACTIONS

Chemical reactions-Complete and incomplete reactions-stoichiometric proportions of reactants and products -limiting reactant -excess reactant-percentage conversion – yield-Material balance Calculation involving chemical reaction including combustion problems.

MODULE-IV: FUNDAMENTALS OF THERMODYNAMICS AND ENERGY BALANCE

Introduction-explain the terms system and surroundings-pressure –volume- temperature –work –energy -internal energy -Concept of perfect gas-Thermodynamic explanation of first and second law of thermodynamics-.Define the term entropy-law of conservation of energy and applications-enthalpy simple problems -heat capacities -heat of reaction-heat of combustion- heat of formation -Hess's law-solve problem by heat balance equations

REFERENCE

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|---|---|
| B. I. Bhatt & S. M Vora | - Stoichiometry |
| Chem. Engg., Edn Development Centre, IIT Madras | - Process Calculations for chemical engineers |
| Houghen., O. A Waston K. M, Regatz. R. A | - Chemical process Principles |